

UG-25⁺ Actuator

Description

The Woodward UG-25⁺ Actuator is a microprocessor-controlled, mechanical-hydraulic amplified, actuator for controlling diesel, gas, and dual fuel engines, and steam turbines, and obtains the muscle needed from a standard UG-type engine drive. It takes a standard 4 mA to 20 mA position command control signal from an electronic control system and converts it into a proportional 42 degrees of terminal shaft position to control engine fuel flow.

This fast-acting, high-work-output actuator has no need for any auxiliary devices such as a start booster or oil cooler. Two work output versions are available: 34 J (25 ft-lb) and 41 J (31 ft-lb) with maximum continuous speeds of 1200 rpm (drive shaft speed) for the 0.875 inch (22.22 mm) pump and 1700 rpm (drive shaft speed) for the 0.625 inch (15.88 mm) pump.

The UG-25⁺ Actuator uses a 1034 kPa (150 psi) internal operating pressure with an internal oil pump driven from the actuator's drive shaft. Oil pressure is maintained by a relief valve system with a drain to an internal oil sump. No separate oil supply is required.



- Suitable for gasoline, gaseous, and diesel fueled engines
- Standard 4 mA to 20 mA position command control signal
- Discrete output driver for status indication
- Drop-in replacement in UG8 and 3161 applications
- 34 J (25 ft-lb) & 41 J (31 ft-lb) versions available
- Fast slew rate
- Available with either a keyed or serrated drive shaft
- Self-contained oil supply
- Marine Listed

Specifications

Actuator

Power Supply	(18 to 32) V (dc), dual inputs
Power Consumption	Reverse polarity protection, 32 W max

Torque/Work Output (minimum):

Standard Version (0.625 inch diameter terminal shaft)	45.4 N·m (33.5 lb-ft) torque; 32.9 J (24.3 ft-lb) of work over 42 degrees
Increased Output Version (0.75 inch diameter terminal shaft)	55.5 N·m (40.9 lb-ft) torque; 40.2 J (29.6 ft-lb) of work over 42 degrees

Max. Continuous Speed	1700 rpm (drive shaft) max (0.625 inch pump); 1200 rpm (drive shaft) max (0.875 inch pump)
Hysteresis	1.0 % or less (measured over full terminal shaft travel)
Temperature Drift	1.0 % or less of full terminal shaft travel between 27 °C and 77 °C (80 °F and 170 °F)
Linearity	2.5 % or less (measured over full terminal shaft travel)
Slew Rate	180 degrees/second or better at full actuator oil pressure for 34 J (25 ft-lb) of work output 145 degrees/second or better at full actuator oil pressure for 41 J (31 ft-lb) of work output

NOTE—All performance specifications are valid while operating at a case temperature between 71 °C and 93 °C (160 °F to 200 °F) with an oil viscosity of 20 cSt to 65 cSt (100 to 300 SUS).

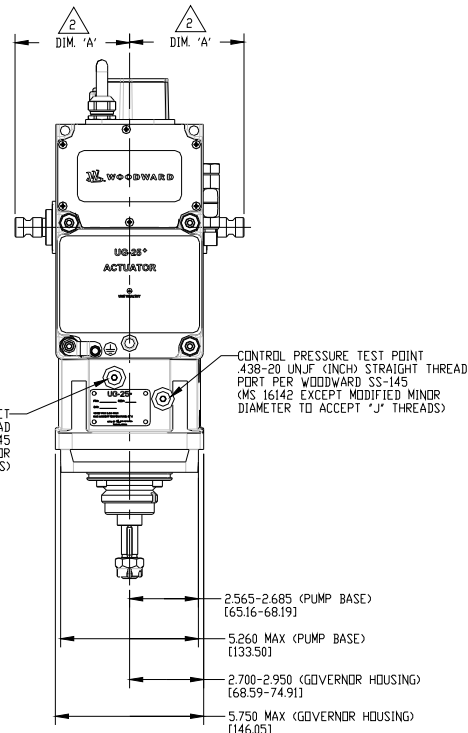
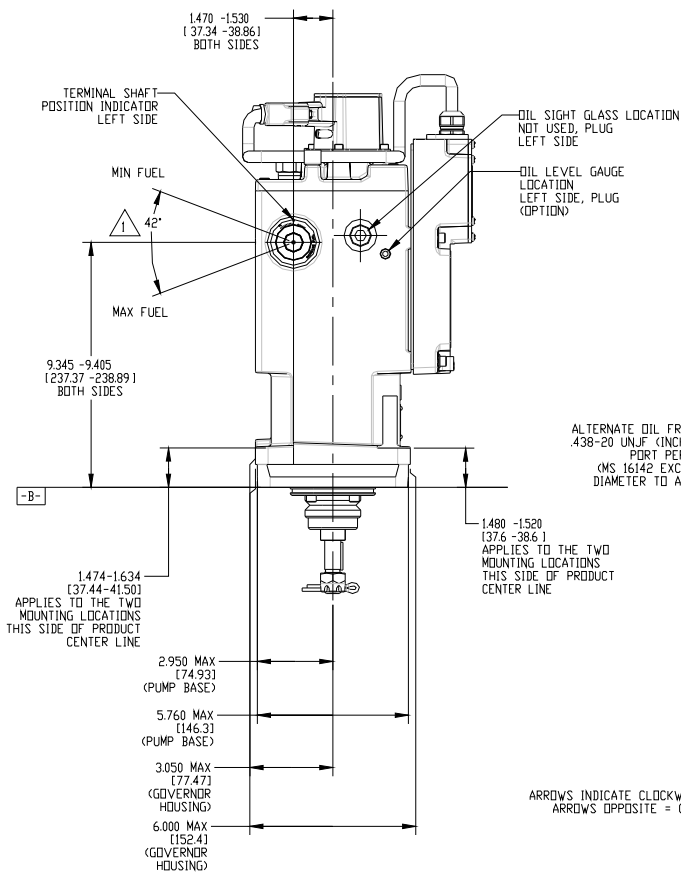
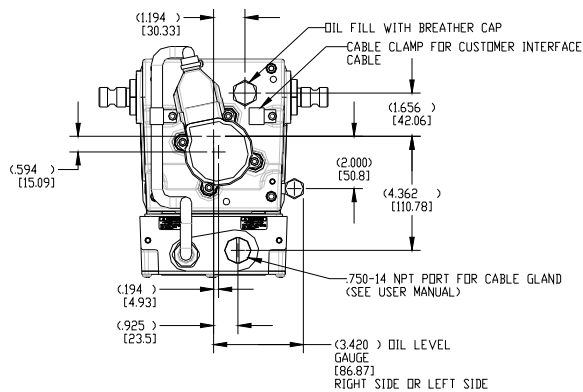
Weight	27 kg (60 lb), dry weight
Customer Connections	Terminal blocks located inside front access plate (field wiring enters the top of the unit through a cable gland available commercially or from Woodward)

Actuator Drive / Hydraulic System

Input Shaft Options	0.625 keyed drive shaft with 0.625-18 threads or 0.625-36 serrated
Output	42.2 ± 0.6 degrees rotary
Terminal Shaft Options	0.625-36 serration (standard), 0.750-36 serration (increased output version)
Drive Power Requirement	335 W (0.45 hp) max.
Internal Hydraulic Pressure	1034 kPa (150 psi)
Oil	Self-contained sump (2.1 L / 2.2 quart capacity). See Woodward manual 25071, <i>Oils for Hydraulic Controls</i> , for oil recommendations.
Drive Speed	Available with either high or low speed pump High-speed pump: 500 rpm to 1700 rpm (drive shaft) Low Speed pump: 350 rpm to 1200 rpm (drive shaft)
Drive Rotation	Pump can be configured to operate in CW or CCW direction

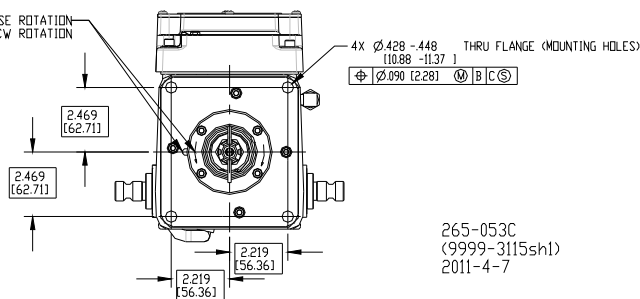
Functions

I/O	4 mA to 20 mA position command control signal from electronic control system
Front Panel Indications	Unit Healthy discrete out Unit Healthy status indication

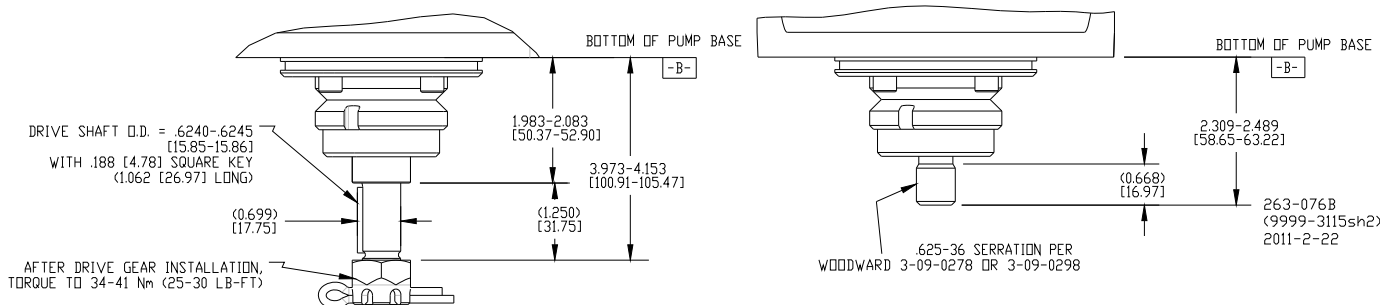


ALTERNATE OIL FROM BOOSTER OUTLET .438-20 UNJF (INCH) STRAIGHT THREAD PORT PER WOODWARD SS-145 (MS 16142 EXCEPT MODIFIED MINOR DIAMETER TO ACCEPT 'J' THREADS)

ARROWS INDICATE CLOCKWISE ROTATION
 ARROWS OPPOSITE = CCW ROTATION



UG-25+ Actuator Outline Drawing (Do Not Use for Construction)

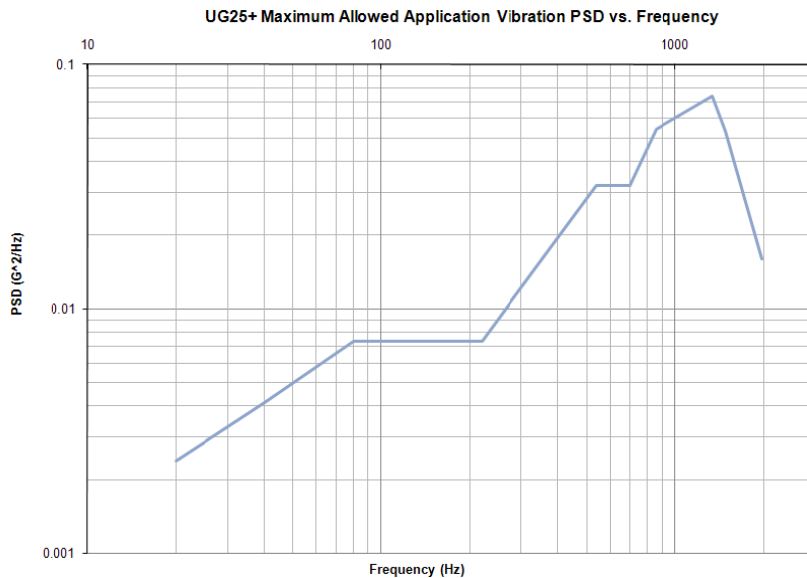


Drive Shaft Options

Specifications (continued)

Environment

Ambient Operating Temperature	0 °C to 55 °C (32 °F to 131 °F)
Actuator Case Temperature	100 °C (212 °F) maximum
Storage Temperature	-40 °C to +85 °C (-40 °F to +185 °F), limited by electronics
EMC	EN61000-6-2: Immunity for Industrial Environments EN61000-6-4: Emissions for Industrial Environments
Humidity	US MIL-STD 810E, Method 507.3, Procedure III
Shock	MS1-40G 11 ms saw tooth
Vibration Validation	Power Spectral Density (PSD) must not exceed the level or frequency as shown in the curve while the governor is running on a loaded engine, as measured at governor base.



Frequency (Hz)	Allowed PSD Level (G ² /Hz)
20	0.00240
40	0.00414
80	0.00736
220	0.00736
540	0.03197
700	0.03197
860	0.05453
1340	0.07452
1480	0.05339
1960	0.01595

Thermal Shock	SAE J1455, Paragraph 4.1.3.2
Ingress Protection	IP45 for entire unit. IP56 for User Interface per EN60529 and only if proper cable glands are used as described in the technical manual.

Regulatory Compliance (PENDING)

CE	Compliant with EMC Directive 89/336/EEC
Marine	Det Norske Veritas American Bureau of Shipping Bureau Veritas Germanischer Lloyd Korean Register of Shipping Lloyd's Register Nippon Kaiji Kyokai Registro Italiano Navale
Other	Compliant as a component with Machinery Directive 98/37/EC

Technical Manual 26580



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