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Goltens Singapore Pte Ltd  
No. 6A, Benoi Road,  
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Attn: Mr Daniel Lim

Direct dial: +65 278 9444

Our ref: SNG 0005461

Your ref: -

Date: December 14, 2000

Dear Sir,

APPROVAL OF REPAIRS TO DIESEL ENGINE PISTON CROWNS AND CYLINDER COVERS

1. We refer to the welding procedure specifications WPS GS003.9.2.2000 to GS007.9.2.2000 Rev 0 dated 9.2.2000 submitted by you, and also the subsequent correspondence and welders qualification tests conducted in your workshop, in respect to welding repairs of diesel engine cast steel piston crowns and cylinder covers.
2. We have the pleasure in confirming that this method of repairs has been approved for cast steel piston crown and cylinder covers of equivalent materials and repairs effected by your firm will be acceptable and considered permanent repair, provided the following are adhered to:-
  - 2.1 Repairs carried out with owner's agreement.
  - 2.2 The welding procedures were reviewed against welding procedures general requirements and should not be considered as pre-approved procedures for all weld repairs. Repairs have to be carried out in accordance to engine builder's recommendations.
  - 2.3 Remachining to be carried out to engine builder's specifications.
  - 2.4 All work to be carried out to the satisfaction of the attending surveyors under the usual conditions of survey and testing.

Yours faithfully,

Kelvin Teng  
Surveyor to Lloyd's Register of Shipping