

## ENGINE POWER LIMITATION (EPL) INSTALLATION FOR BULK CARRIER EEXI COMPLIANCE PROJECT COMPLETED IN SHIPYARD IN CHINA

Knowing Goltens' capabilities to provide comprehensive Energy Efficiency Existing Ship Index (EEXI) compliance packages and support solutions, the owners of a 32,564 DWT Bulk Carrier engaged Goltens to carry out Engine Power Limitation (EPL) work on their UE 6UEC52LA main engine while docking in Long Shan shipyard, China.

Goltens successfully completed the modification work onboard in accordance with the approved EPL and OMM (Onboard Management Manual) documentation.

## **INSTALLATION PROCESS**

- Collect and study the EPL and OMM document, prepare drill tools and seal material.
- Visit vessel in shipyard, meeting with Chief Engineer and Surveyor to discuss EPL installation procedure.
- Disable Main Engine fuel pump control, check the governor original MAX limit data, record all fuel pump and the actuator condition.
- Enable Main Engine fuel pump control, simulate governor output of new EPL data to system, confirm the Main Engine load gauge position, EAR actuator and fuel oil pumps rack corresponding position is correct.
- Hold the simulated EPL setting, drill hole and install locking seal on the mechanical stopper as the key EPL installation step.
- Measure the locked mechanical stopper real length again after re-setting the governor data return to zero.

## **RESULTS**

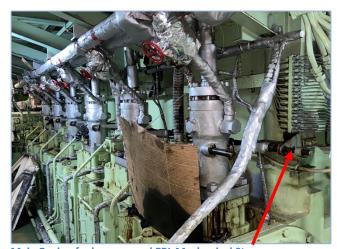
The successful EPL installation was completed within a single day onboard and witnessed by site Class Surveyor and ship's crew. Goltens technicians provided an overview of the installation and trained the crew on how the EPL could be restored to the original settings in the event of an emergency.

PROJECT FACTS: Engine Power Limitation (EPL) Installation

Ship Type: Location: Engine: Displacement: Job Duration: Bulk Carrier Long Shan Shipyard, China UE 6UEC52LA 32,564 DWT One Day



**Main Engine Data Plate** 



Main Engine fuel pumps and EPL Mechanical Stopper installation location



Check of the original Max limit data on governor controls





Measurement of actual stopper length before EPL installation





Simulated governor settings for EPL data



Confirmation that output data to the system actuator is correct



**Check and confirm ME load gauge is correct** 



Confirm fuel rack indicates the same position





Drill hole and install the locked seal on mechanical stopper



Re-set the governor data return to zero, re-measure the locked mechanical stopper real length